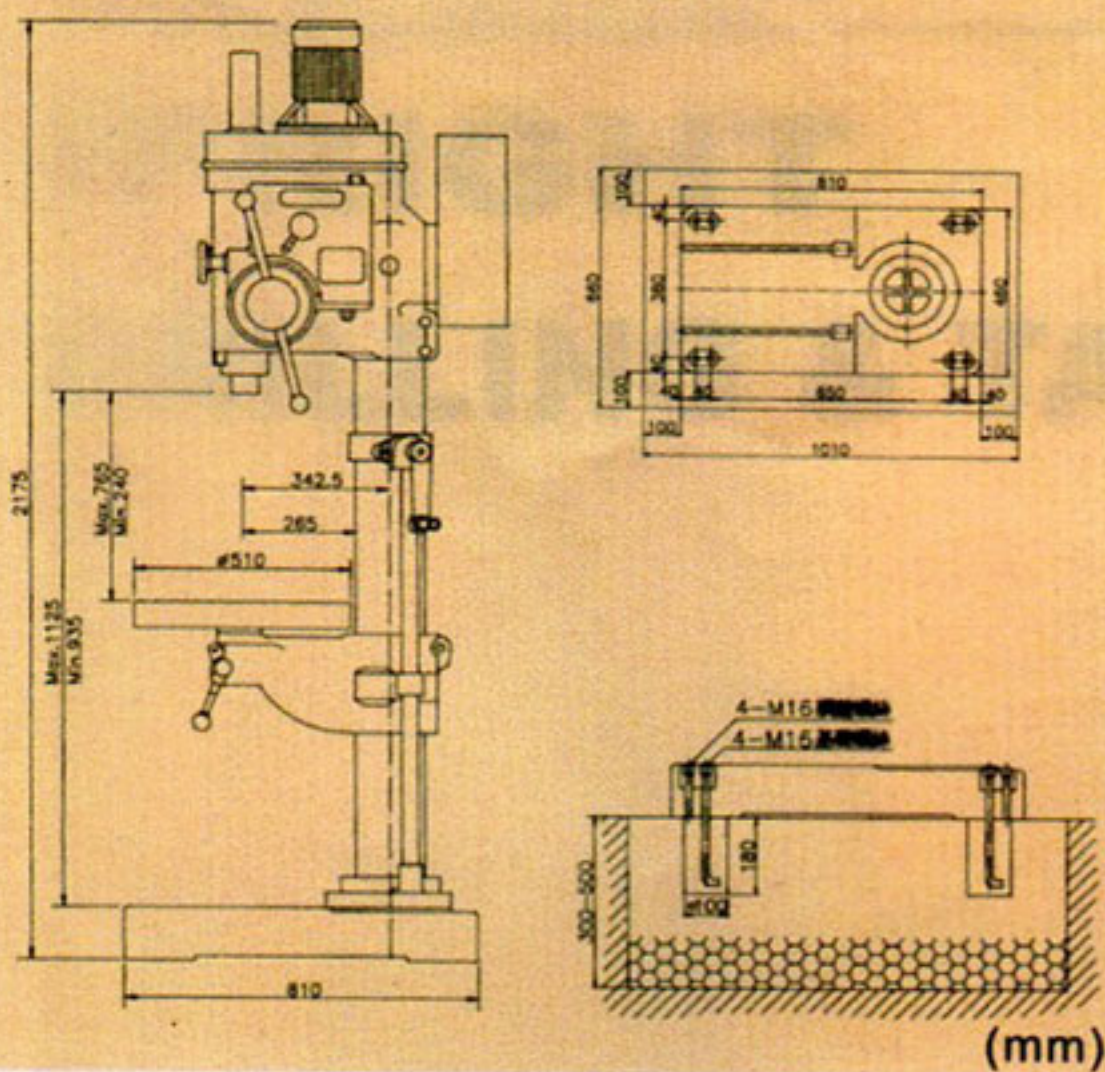
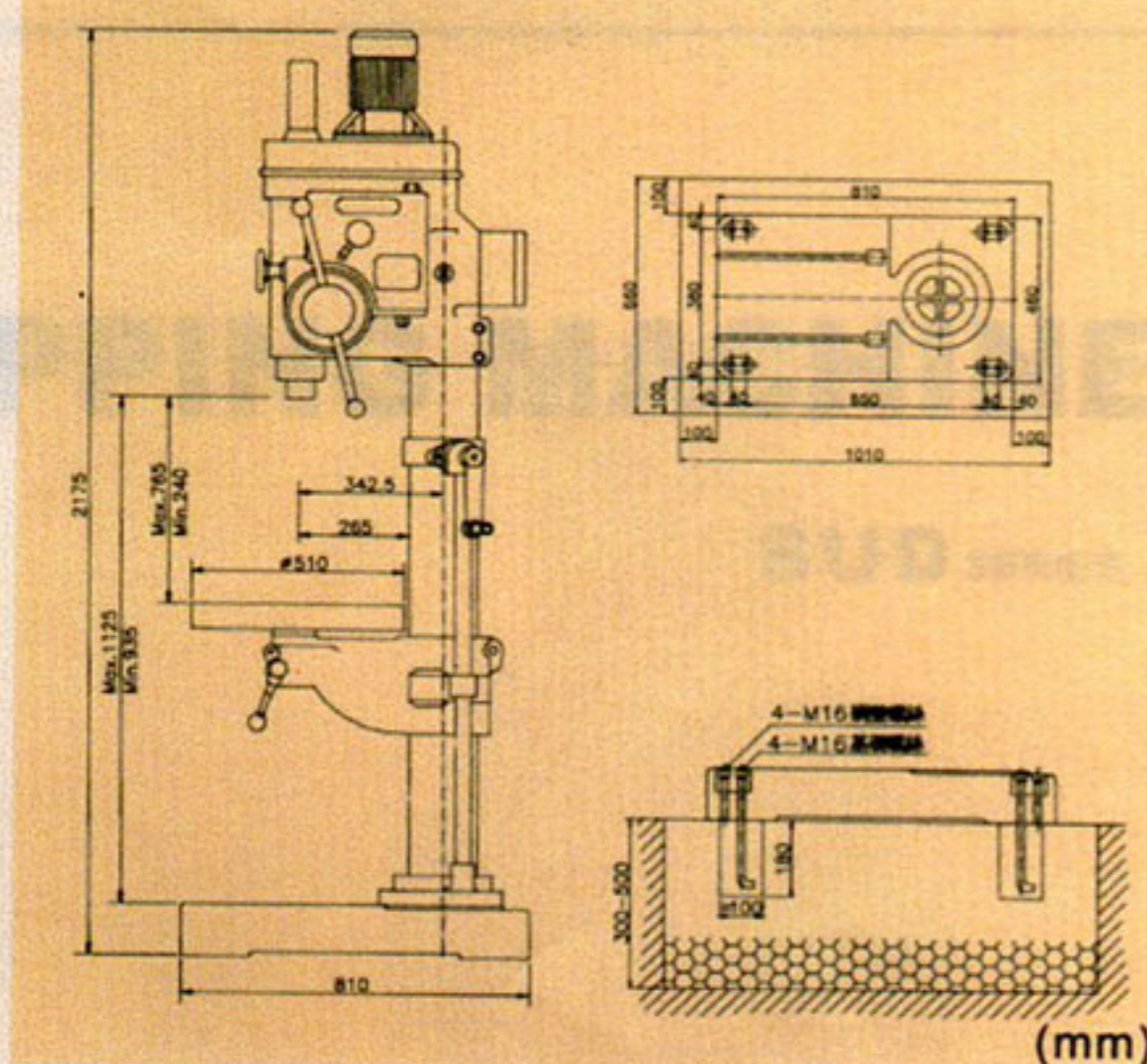


▼ SUD-530FS



▼ SUD-50/530



[Specification]

Specification		SUD-530FS	SUD-50/530
Swing		530	530
Drilling capacity in	Steel	40	40
	Cast iron	50	50
Tapping capacity in	Steel	M25	M25
	Cast iron	M32	M32
Boring capacity in	Steel	80	
	Cast iron	100	
Drilling depth	Auto	170	170
	Hand	190	190
Number of feeds		3	3
Feed speeds		0.08,0.16,0.26	0.08,0.16,0.26
Spindle taper		MT#4	MT#4
Spindle speeds		12	6
Speed sphere standard design			
With motor 1700rpm(60HZ)		52-1710 ③	90-1515 ⑤
With motor 1440rpm(50HZ)		43-1424 ④	75-1262 ⑥
Spindle end to table	Max.	710	710
	Min.	10	10
Spindle end to base plate	Max.	1,070	1070
	Min.	880	880
Table	Round diameter	510	510
	Square length x width	560X460	560X460
Table travel		520	520
Diameter of column		155	155
Base plate		460X810	460X810
Motor		1.5Kw 4P/8P	1.5Kw 4P
Coolant motor			
Machine height		2,125	2,100
Net weight Kg		650	550

subject to technical changes!

Unit : mm

Rotations: R.P.M.

① = 64,90,130,215,300,445,600,850,1250.

② = 53,75,110,178,250,370,500,710,1040

③ = 52,90,104,161,184,275,322,490,550,855,980,1710

. Feed speeds : 15 - 150 mm/min. The optional design for boring.

④ = 43,76,86,134,153,229,268,408,468,712,816,1424

⑤ = 90,160,280,485,860,1515.

⑥ = 75,130,230,400,715,1260.



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