

LARGE SPINDLE BORE (6", 9", 12", 14", 20")

規格/SPECIFICATIONS

項目 ITEM	型式 TYPE	38 SERIES		42 SERIES		46 SERIES	
中心高	Center high	480 mm		530 mm		585 mm	
床面旋徑	Swing over bed	960 mm (38")		1060 mm (42")		1170 mm (46")	
鞍上旋徑	Swing over cross slide	650 mm		750 mm		860 mm	
凹凸旋徑	Swing over gap	1510 mm		1610 mm		1720 mm	
凹凸寬度	Width of gap			570 mm			
床身寬度	Width of bed			560 mm			
兩心間距離	Distance between centers	1500(60"), 2000(80"), 3000(120"), 4000(160"), 5000(200"), 6000(240"), 7000(280"), 8000(320"), 9000(360")					
主軸孔徑	Spindle bore	Ø156mm	Ø230mm	Ø310mm	Ø360mm	Ø510mm	
主軸鼻端	Spindle nose	A2-11	A2-15	A2-20	A2-20	A2-28	
主軸轉速	Number of Spindle speeds	9-600	6-400	4-300	3-250	2-150	
尾座心軸	Tailstock spindle	Ø125 mm					
心軸斜度	Taper of center	MT#6					
尾座心軸行程	Quill travel	300 mm					
橫向進給	Cross feeds	0.065-0.96 (48Kinds)					
橫向行程	Cross travel	540 mm					
複式刀座行程	Compound rest travel	300 mm					
刀具尺寸	Tool size	40 x 40 mm					
縱向進給	Longitudinal feeds	0.13-1.92 (48Kinds)					
導螺桿直徑	Lead screw diameter	Ø50 mm x 2TPI					
車牙範圍(公制)	Threading range, metric	2-30 mm/Pitch (48Kinds)					
車牙範圍(英制)	Threading range, inch	1-16 TPI (48Kinds)					
模數螺紋	Module pitch threads	1-15M (32Kinds)					
徑節螺紋	DP.Pitch threads	2-30P (48Kinds)					
主驅動馬達	Main spindle motor	20HP (25HP, 30HP Optional)					
快送馬達	Rapid motor	1/2 HP					
冷卻泵浦	Coolant pump	1/4 HP					
潤滑泵浦	Oil pump	12 W					
淨重	N.W	5650kgs(60"- B6), 6100kgs(80"- B6), 7450kgs(120"- B6), 8550kgs(160"- B6) 7650kgs(60"- B20), 8100kgs(80"- B20), 9450kgs(120"- B20), 10500kgs(160"- B20)					



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