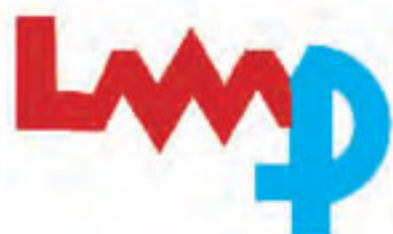


Machine Type	LC-20 VSG	LC-20 VGN	LC-20 VGA	LC-20 VHS	LC-20 VHN	LC-20 VHA
Travel						
Longitudinal travel	800 mm (32.5") / Opt: 920mm (36.2")					
Cross travel	415 mm (16.3")					
Vertical travel	460 mm (18")			435 mm (17.1")		
Table						
Working Surface	1,300 mm X 260 mm (51" X 10") / Opt: 1,420mm (56")					
Working surface to ground A01	910~1,370 mm (35.8~53.9")			925~1,360 mm (36.4~53.5")		
Max. Loading	200 Kg					
T-slot (no. x width x pitch)	3 X 15.875mm X 63.5mm (3 X 0.625" X 2.5")					
Machine Size						
Length A02	2,110~2,580 mm (83.1~101.6")					
Width A03	1,900 mm (74.8")					
Height A04	2,270 (89.4")					
Weight	1,800 kgs (3,960 lbs)			2,010 kgs (4,422 lbs)		
Coolant pump	O			1/8 HP		
Vertical Spindle						
Milling head	20 VS	20 VN	2 G	20 VS	20 VN	2 G
Quill Swivel (R&L/90°) B01	V	V	V	V	V	V
Quill Swivel (F&B/45°) B02	V	V	V	V	V	V
Spindle nose to table	80~540mm (3.1~21.3")			115~550mm (4.5~21.7")		
Spindle nose to column surface B04	355~825 mm (14~32.5")			355~825 mm (14~32.5")		
Overarm travel B05	470 mm (18.5")					
Overarm Swivel	360°					
Feed System						
Longitudinal	22~690mm (0.8~27.2")/ min					
Longitudinal rapid feeds	2100mm (82.7")/ min					
Vertical	800mm (31.5")/ min					
Longitudinal motor	1 / 0.5 HP 4 / 8 P					
Vertical motor	1.5 HP 6P					
Horizontal Spindle						
Spindle Speed	50 HZ	X			45~980 rpm (6 Steps)	
	60 HZ	X			55~1,180 rpm (6 Steps)	
Spindle motor	X			5 HP 4P		
Spindle taper	X			NST 40		
Spindle centerline to table C01	X			-25~410 mm (-1~16.1")		
Spindle centerline to overarm C02	X			146 mm (5.7")		
Spindle centerline to column surface C03	X			28 mm (1.1")		

*Specifications may different according to option accessories and are subject to change without notice.

V: Standard ; O: Option ; X: Not Available

Edition / A01



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