

規格 : SPECIFICATION

| 型號 MODEL | | | DY-1100G | | DY-1200G | | DY-1300G | | DY-1400G | | DY-1500G | | |
|---------------------------|----------------|-----------------------------|-----------------------------------|------|----------|-------|----------|-------|----------|-------|----------|-------|-------|
| 旋徑 Swing | 兩心間距離 (mm) | Distance between centers | 1500 | 2000 | 2500 | 3000 | 4000 | 5000 | 6000 | 7000 | 8000 | 9000 | 10000 |
| | 中心高度 | Height of center (over bed) | 550mm | | 600mm | | 650mm | | 700mm | | 750mm | | |
| | 床面最大旋徑 | Swing over bed | 1100mm | | 1200mm | | 1300mm | | 1400mm | | 1500mm | | |
| | 橫送台最大旋徑 | Swing over cross slide | 730mm | | 830mm | | 930mm | | 1030mm | | 1130mm | | |
| | 凹口最大旋徑和寬度 (mm) | Swing over gap and width | 1600X750 | | 1700X750 | | 1800X750 | | 1900X750 | | 2000X750 | | |
| 主軸箱 Headstock | 主軸鼻端 | Spindle nose | A2-11 ISO | | | | | | | | | | |
| | 主軸孔徑 | Spindle bore | 153 mm | | | | | | | | | | |
| | 主軸速度範圍 | Spindle speed (rpm) | 3-400 rpm | | | | | | | | | | |
| | 主軸速度變換 | Number of spindle speed | 18 steps | | | | | | | | | | |
| 進給-螺紋 Feeds-Thread | 導螺桿直徑及牙數 | Leadscrew | Ø 58 mm X 2 T.P.I. | | | | | | | | | | |
| | 英制車牙範圍 | Inch thread range | 90 kinds / 1-168 (inch) | | | | | | | | | | |
| | 公制車牙範圍 | Metric thread range | 112 kinds / 0.2 ~ 56mm | | | | | | | | | | |
| | 縱向進給量範圍 | Longitudinal feed range | 0.012~1.400 mm | | | | | | | | | | |
| | 橫向進給量範圍 | Cross feed range | 0.006~ 0.700 mm | | | | | | | | | | |
| 複式刀座 Tool slide | 橫送台移動範圍 | Cross slide travel | 750 mm | | | | | | | | | | |
| | 複式刀座移動範圍 | Compound rest travel | 350 mm | | | | | | | | | | |
| 尾座 Tailstock | 尾座心軸行程 | Spindle travel | 350 mm | | | | | | | | | | |
| | 尾座心軸外徑 | Spindle diameter | 125mm | | | | | | | | | | |
| | 尾座頂針斜度 | Taper of center | MT#6 | | | | | | | | | | |
| 馬達 Motor | 主馬達 | Main motor | 20HP X 6P (STD) / 30HP X 6P (OPT) | | | | | | | | | | |
| | 快速進給馬達 | Rapid feed motor | 1/2HP | | | | | | | | | | |
| | 冷卻馬達 | Coolant pump motor | 1/8HP | | | | | | | | | | |
| 床體 Bed | 長度 (mm) | Length | 3680 | 4180 | 4680 | 5180 | 6180 | 7180 | 8180 | 9180 | 10180 | 11180 | 12180 |
| | 寬度 (mm) | Width | 692mm | | | | | | | | | | |
| | 高度 (mm) | Height | 650mm | | | | | | | | | | |
| 機器總重量 (kg) Machine Weight | | | 8100 | 8900 | 9700 | 10500 | 11300 | 12100 | 12900 | 13700 | 14500 | 15300 | 16100 |

• All the specifications shown above are just for reference. The design and specifications are subject to change without prior notice.

標準配件 STANDARD ACCESSORIES

- | | |
|---------|-------------------------|
| 1. 中心架 | Steady rest |
| 2. 跟刀架 | Follow rest |
| 3. 兩軸快送 | X/Z axis Rapid movement |
| 4. 潤滑系統 | Auto lubrication system |
| 5. 冷卻泵浦 | Coolant pump |
| 6. 雙速尾座 | Two-speed tailstock |
| 7. 中心頂針 | Centers |
| 8. 套筒 | Center sleeve |
| 9. 工具箱 | Toolbox with hand tools |

選擇配件 OPTIONAL ACCESSORIES

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|---------|------------------------|
| 1. 鹵素燈 | Halogen work lamp |
| 2. 強力三爪 | 3 Jaw strong chuck 20" |
| 3. 強力三爪 | 3 Jaw strong chuck 25" |
| 4. 四爪夾頭 | 4 Jaw chuck 32" |
| 5. 四爪夾頭 | 4 Jaw chuck 40" |
| 6. 花盤 | Face plate 40" |
| 7. 斜度附件 | Taper attachment |
| 8. 活動頂針 | Rolling centers MT#6 |



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