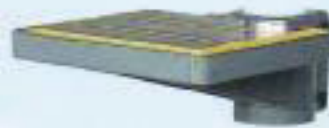




GEM-400GCT
(FLOOR TYPE)



GEM-400GS
(FLOOR TYPE)

SPECIFICATIONS:

MODEL		400G	400GS	400GCT
DRILLING CAPACITY	CAST IRON	40mm (1 1/8")	40mm (1 1/8")	40mm (1 1/8")
	STEEL	32mm (1 1/4")	32mm (1 1/4")	32mm (1 1/4")
FACE MILLING CAPACITY		76mm (3")	76mm (3")	76mm (3")
END MILLING CAPACITY		32mm (1 1/4")	32mm (1 1/4")	32mm (1 1/4")
SPINDLE TAPER		MT#3 OR R-8	MT#3 OR R-8	MT#3 OR R-8
SPINDLE NOSE TO TABLE		480mm	650mm	580mm
COLUMN DIA.		110mm	115mm	115mm
QUILL DIA.		75mm	75mm	75mm
QUILL TRAVEL		120mm	120mm	120mm
SWING		550mm	550mm	550mm
HEAD SWIVEL		90° R&L	90° R&L	90° R&L
MAIN MOTOR		0.75 P.S. 1HP	0.75 P.S. 1HP	0.75 P.S. 1HP
SPINDLE SPEEDS	50Hz	50, 100, 170, 370, 1250(RPM/4P)	50, 100, 170, 370, 1250(RPM/4P)	50, 100, 170, 370, 1250(RPM/4P)
	60Hz	60, 120, 200, 450, 850, 1500(RPM/4P)	60, 120, 200, 450, 850, 1500(RPM/4P)	60, 120, 200, 450, 850, 1500(RPM/4P)
TABLE SURFACE		730 × 210mm	415 × 455mm	585 × 190mm
CROSS TRAVEL OF TABLE		285mm		210mm
LONGITUDINAL TRAVEL OF TABLE		410mm		340mm
OVERALL HEIGHT		1090mm	1880mm	1880mm
T-SLOT SIZE		16mm	14mm	14mm
CABINET STAND		830 × 570 × 240mm		
MEASUREMENT		780 × 850 × 1165mm	740 × 540 × 1955mm	740 × 780 × 1955mm
N.W/G.W		310KGS/340KGS	290KGS/305KGS	325KGS/360KGS

NOTE: THE SPECIFICATIONS & DIMENSION ARE SUBJECTED TO CHANGE, WITHOUT NOTICE.

STANDARD ACCESSORIES:

- 1.CHUCK ARBOR
- 2.DRAW BAR
- 3.TOOL BOX
- 4.FORWARD/REVERSE SWITCH

OPTIONAL ACCESSORIES:

- 1.TABLE POWER FEED
- 2.4" SWIVEL MILLING VISE
- 3.6" SWIVEL MILLING VISE
- 4.52 PCS CLAMPING KITS
- 5.COLLET CHUCK (5PCS)
- 6.COLLET CHUCK (7PCS)
- 7.13mm CHUCK
- 8.CUTTER ARBOR & CUTTER (76mm)
- 9.NT#30 SPINDLE
- 10.CABINET STAND & CHIP TRAY
- 11.TWO SPEEDS MOTOR & SWITCH 2P/4P · 3PH
- 12.CE STANDARD (REQUIREMENT AS FIG SHOWS)
- 13.TAPPING FUNCTION
- 14.COOLANT SYSTEM
- 15.1.5HP/2HP ON REQUEST



林寶機械貿易私人有限公司

LIM POH MACHINERY TRADING PTE LTD

NO. 111, UBI AVE 4, CIVIC TERRACE WAREHOUSE, SINGAPORE 408761.

E-mail: enquiry@limpoh.com Website: http://www.limpoh.com

TEL: 6846 1138 FAX: 6841 2832

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